Operational Safety Procedure

For Bruker SMART APEX

Location: room 2409

Emergency Response

In case of emergency

- a) cease all operations that will put you at risk to exposure
- b) de-energize instrumentation
- c) call radiation safety 862-111
- d) contact: Joe Reibenspies 693-2175, N. Bhuvanesh 484-0375 or R. Carter: 693-4767
- e) close enclosure doors, post warning signs and walk away.
- f) in case of severe injury call 9-911 and seek medical help

X-ray Diffraction Laboratory

1/7/04

The operation and safety procedures outlined in this manual are to ensure compliance with the rules and regulations of Texas A & M University and to provide information concerning radiation safety. It is assumed that the users of this facility have attended the required University Training and are familiar with general radiation safety issues.

Radiation Sources in the X-ray Diffraction Laboratory

There are presently nine (9) x-ray diffraction instruments located in rooms 2407 and 2409. These instruments produce 6KeV x-rays.

As Low As Reasonably Acceptable (ALARA)

The instrumentation in the X-ray Diffraction Laboratory is equipped with safety interlocks in order to eliminate accidental exposure.

The goal of this facility is that one should receive **zero radiation exposure** during routine operation and alignment of the instrumentation. To achieve this goal the Laboratory will

- Periodically monitor radiation levels.
- Provide sufficient shielding and distance separation.
- Maintain adequate radiation safety records
- Provide in-depth training
- Provide laboratory security and limit access

Normal Operating Procedure

- 1.1 All radiation-producing devices are equipped with safety interlocks in order to minimize accidental radiation exposure.
- 1.2 All panels and doors must be in place and secured before operation of the instrumentation.
- 1.3 Visual inspection of the X-ray tube housing, collimator, water tubes and high voltage cables are required before operation of the instrument.
 - a) if any part has been displaced or damaged then close enclosure deenergized instrumentation and seek help
- 1.4 Visual inspection of the X-ray generator is required before operation of the instrument.
 - a) if abnormal situation is seen then close enclosure de-energized instrument and seek help.
- 1.5 Start the SMART program.
- 1.6 Test the shutter operation
 - a distinct click noise will be heard and the shutter LEDs will change to red.
 - If abnormal operation is seen then de-energize x-rays and seek help
- 1.7 Be sure shutter is closed before opening the enclosure door.
- 1.8 Visually inspect the enclosure safety switches.
 - shutter will not open with door open
- 1.9 Use survey equipment to test for stray radiation.
 - if excessive radiation is detected then cease activity, close enclosure, de-energize x-rays and seek help.
- 1.10 With the SMART program initialize drive.
- 1.11 Ensure the shutter is closed and mount the sample in the holder
 - keep your hands well below the primary beam area.
- 1.12 Visually check the detector position and generator settings
- 1.13 Close enclosure door
- 1.14 Enter information in the operational log book.
 - Enter the date, your name, your advisors name
 - Enter your project name and title.
 - Enter any unusual event or circumstance
 - Enter detector distance, generator settings
- 2.0 Operation during data collection
 - 2.1 do not open enclosure door during data collection
 - 2.2 do not remove any instrument panels during operation
 - 2.3 avoid movement in or around the instrument during data collection

Shutter/Enclosure Safety features.

There are two X-ray shutters on the SMART APEX system. The first is the safety shutter that is behind the monochromator and the second is the rotary shutter in front of the monochromator.

Normal operation :

- Green diode on the top back rotary shutter is lit.
- RED X-ray on light on the back panel will be lit.
- Yellow light will glow on generator (lower left) will be lit.
- Safety shutter opens (loud click sound) and the red shutter open light is seen on the back panel.
- Rotary shutter opens and the red diodes on the top front of the rotary shutter assembly will come on.

Front/side/rear panels.

Normal operation:

- Green light on front legs will be on for normal operation.
- Red light below the green light will turn on and blink if the doors of the enclosure are opened.
- A solid Red Light below the green light indicates a fault!
- Safety shutter will not open if any the red light is lit or blinking.
- The safety key lock will <u>override</u> the Safety shutter interlock and **allow the shutter to operate when the panel(s) are open.** .
- The safety key lock is normally locked and the key removed.
- Do not operate if safety key is in place.

Power Connection and Disconnection

Depressing the RED button located on the wall next to the double doors will disconnect the power to all diffractometers. This switch should be used in case of emergencies.

Depressing the RED button on the front lower left-hand panel of the diffractometer will disconnect the power to an individual unit.

Radiation Hazard and Work Areas

An area of 4.5 meters (15ft.) extending in all directions from the X-ray diffractometer is designated as a HAZORDOUS OCCUPATION AREA. This area should only be occupied for short durations and only for the purpose of starting and ending an experiment.

Energizing X-rays

- 1) All panels on the diffractometer must be in place and closed. All safety lights must be green. Rotary shutter safety diode must be lit green.
- 2) Red safety button on generator panel (lower left) must be pulled out.
- 3) Depress stand-by switch on generator panel (lower left).
- 4) A click is heard and panel indicator will say KV 20 MA 5.
- 5) Depress on switch. Yellow indicator and Red X-ray on will be lit.
- 6) Use program to ramp generator to KV 50 MA 40.

De-energizing X-rays

- 1) Depress stand-by switch on lower right-hand panel.
- 2) Yellow Light will not be lit.
- 3) Wait 20 mins (to allow tube to cool) and depress OFF button.

3.0 Radiation Safety Information

Radiation Units

- **Roentgen (R):** amount of radiation that produces one unit of ions/cm³. (measure of X-rays) 1mR/hr is considered a low rate. 100mR/hr is considered high.
- **Radiation Absorbed Dose (rad)** [SI unit : gray (Gy) where 1Gy = 100 rad]: Energy imparted to matter in volume (V) divided by the mass. 1 rad = 100 ergs/gram (measure of any radiation) 100 rad/sec = 1 Watt/kg
- c) Radiation Equivalent Dose (rem) [SI unit sievert (Sv) where 1Sv=100 rem]: Product of the absorbed dose and the relative biological effect (RBE) necessary to express on a common scale. rad x (RBE) = rem for X-rays the RBE = 1.0 and for neutrons = 10.0 (measure of radiation effect on humans)

for X-rays:

I rad = 1 rem 1 R 3.6×10^5 R/hr 1 Watt/kg

d) Maximum Permissible Dose: (DOE: www.tis.eh.doe.gov/docs/rcm/)

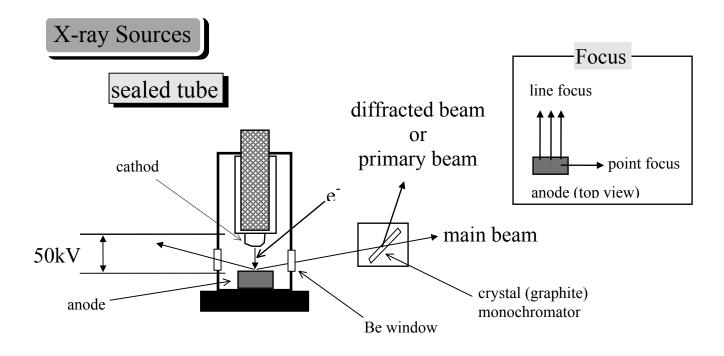
Whole body 5rem/yr. (elbows up; knees up) 2.5mR/hr

eyes 15 rem/yr.
hands & body 50 rem/yr
non-occupational 0.1 rem/yr.

minors 0.1 rem/yr 0.01 mR/hr pregnant (declared) 0.5 rem/9-month (must be declared in writing)

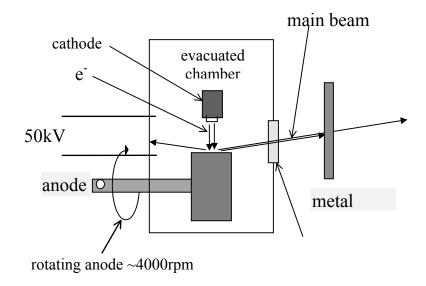
e) Background Radiation

Highest (world)	5 rem/yr.	Kerala, India
Highest (U. S.A)	0.2 rem/yr	Leadville, Colorado
Average(world)	0.09 rem/yr	
Lowest(U.S.A)	0.07 rem/yr	Atlantic/Gulf coast



Normal operation 50kV and 40ma the power = 2000 watts

rotating anode



Normal operation $50kV \times 180ma$ the power = 9000 watts

Primary Beam Dosimetry

Radiation Level

Inverse Rate Law

$$R/hr = 2432 * [(kV * mA)/cm^{2}] * Z$$
 atomic number of the target

X-rays - 'Soft' radiation - easily attenuated but never attenuated to zero.

1/d² decrease (standard temperature and pressure)

X-ray diffraction -

monochromatic - reduces the radiation level ($\sim 10^5$) Filtered - reduces the radiation level ($\sim 10^1$)

collimated beams directional

separate user from the source reduce the primary radiation area

Leakage Dosimetry

Normally very low for X-ray Diffractometers unless collimator and/or monochromator misaligned. (labyrinth design, well fitting joints)

Almost negligible leakage from tube housing.

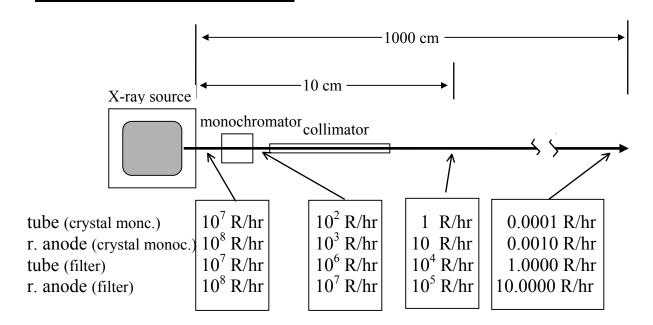
Stray X-ray beam directions tend to be at large angles away from the direction of the primary beam.

Adventitious Radiation.

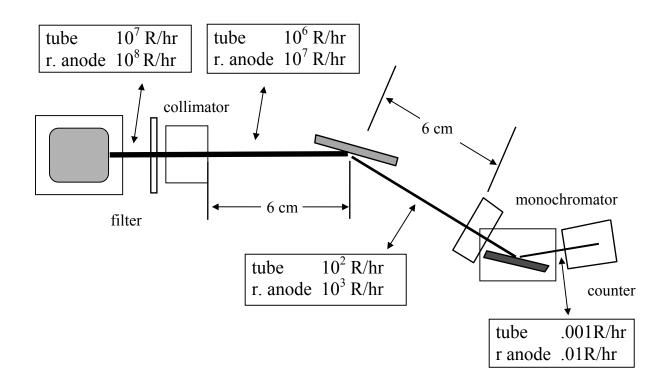
High voltage rectifiers. (a X-ray tube is a rectifier) Troublesome if tube or electronics malfunctions.

Radiation Hazard

single-crystal diffractometer



powder diffractometer



Radiation Measurement

Personal Dosimetry

(not employed at this location)

- a) types
- -LiF Thremoluminescent dosimetry **TLD** Pocket and extremity badges. (lowest detectable dose 2-3 mrad; highest 105 rad) -Film badge
- -Pocket ion chamber (pencil dosimeters; show immediate response)
- usage
- -badges should be worn in such a way as to maximize the possibility of exposure in case of accident. (line of sight)
- advantages
 usually first sign that something has gone wrong, extremity dosimetry is the
 most useful legal aspects
- disadvantages
 - -directionality of the primary beam and scattered radiation. monitoring devices must sustain a direct hit a 1/10000 chance for pocket and 1/100 chance for extremity badges -nuisance (if too troublesome it won't be used) -expensive
- dosimetry exclusions
 - -workers who are likely not to exceed the max. yearly limits. -dosimeters will be distributed on a rotating basis.

Accidental Exposure

Rate

- 1 accident per 100 machines per year in 1968 and
- 1 accident per 200 machines per year in 1974.

for 10 X-ray diffractometers I accident every 10 years. 75% of those accident

are with **XRD** instruments. **Relative User Risk** (increasing risk)

- routine users are the safest (lowest risk)
- advanced users (a little knowledge is dangerous)
- managers and service personal (highest risk)

Exposure of Radiation to Flesh (localized): Symptoms (10³ rad)

-fingers, arms, eyes etc.(finger/hand exposure is the highest risk) -depth of exposure of 10-20 keV X-rays 1.3-4.3 mm ($t_{1/2}$) -non-stochastic (skin reaction)

0-1 hr. tingling

1-7 days swelling, blistering, pain, erythema,

hair loss (epilation), skin loss (desquamation)

7-30 days ulcers (sores that will not heal), gangrene

30-300 days loss of digits.

300+ days: cataracts, skin grafts

As dose increases the time for symptoms to appear decreases

Other doses

500-1000 rad erythema and epilation

300-500 rad mild erythema, some epilation

300 rad lowest visible detection of skin damage

1-300 rad no visible skin damage

0.1-1 rad significant dose (over-exposure)

As beam area decreases the dose reg.uired to produce skin damage increases.

stochastic (radiation-induced mutation : cell damage : cancer)

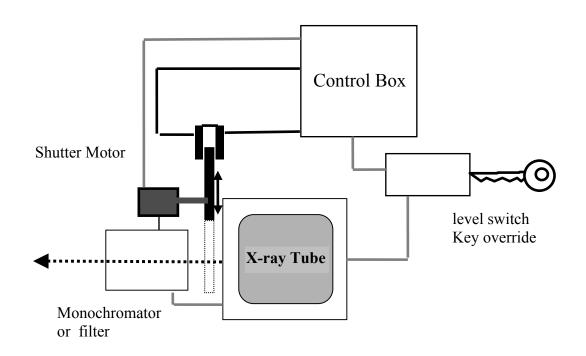
- No known threshold dose!
- risk is roughly proportional to the dose²
- >100 rad is considered significant
- >3000 rad cause cell sterilization highest risk is between 2500-3000 rad
- known case for exposure above 2000 rad
- most cancers take more than 10 years to manifest symptoms
- for workers exposed to 100rem/life show only a statistical decrease in life expectancy of 1%. (70 days for 70 years life expectancy)
- statistically one day of life loss for each rem of exposure.
- exposure is accumulative (rem/life)

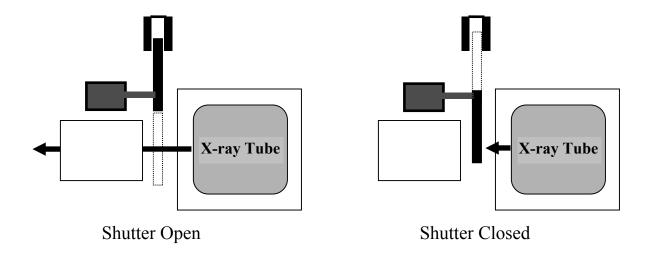
Accident Detection

- X-rays are invisible (no sight, sound or taste)
- X-rays do not generate heat in tissue. (no touch)
 400 rad will raise the skin temperature by only 0. 001° C
- X-rays do not produce detectable amounts Of 03, NO etc. (no smell).
- Personal Dosimetry
- Biological/Health Effect

Shutter Safety Interlock

Instrument: Bruker X-ray diffractometer Location: Rm 2407 and 2409 Chemistry





Bibliography

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